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APPLICATION NO. FILING DATE FIRST NAMED INVENTOR ATTORNEY DOCKET NO. CONFIRMATION NO. 10/613,371 07/03/2003 Kazunari Motohashi 075834.00409 4837 33448 7590 08/16/2004 EXAMINER ROBERT J. DEPKE LEWIS T. STEADMAN BERNATZ, KEVIN M **HOLLAND & KNIGHT LLC** ART UNIT 131 SOUTH DEARBORN PAPER NUMBER 30TH FLOOR 1773 CHICAGO, IL 60603

Please find below and/or attached an Office communication concerning this application or proceeding.

					NA	
		Appli	cation No.	Applicant(s)		
Office Action Summary		10/6	13,371	MOTOHASHI, KAZ	UNARI	
		Exam	niner	Art Unit		
		Kevin	M Bernatz	1773		
Period f	The MAILING DATE of this communi or Reply	cation appears o	n the cover sheet	with the correspondence add	ress	
THE - External control	MORTENED STATUTORY PERIOD FOR MAILING DATE OF THIS COMMUNIC ensions of time may be available under the provisions of rSIX (6) MONTHS from the mailing date of this communic e period for reply specified above is less than thirty (30 operiod for reply is specified above, the maximum stature to reply within the set or extended period for reply or reply received by the Office later than three months afted patent term adjustment. See 37 CFR 1.704(b).	CATION. of 37 CFR 1.136(a). In unication. days, a reply within thutory period will apply a will, by statute, cause the	no event, however, may a e statutory minimum of th and will expire SIX (6) MC e application to become	a reply be timely filed irty (30) days will be considered timely. DNTHS from the mailing date of this con ABANDONED (35 U.S.C. § 133).	nmunication.	
Status						
1)	Responsive to communication(s) filed	d on .				
·	This action is FINAL . 2b) This action is non-final.					
3)□	Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.					
Disnosif	ion of Claims	e under Ex parte	e Quayle, 1933 C.	D. 11, 455 O.G. 215.		
· · _		4:				
4)[Claim(s) 1 is/are pending in the application. 4a) Of the above claim(s) is/are withdrawn from consideration. 					
5 \□	_					
· —	Claim(s) is/are allowed.					
	Claim(s) 1 is/are rejected.					
<i>′</i> —	7) Claim(s) is/are objected to. 8) Claim(s) are subject to restriction and/or election requirement.					
		on anaror crook	on roquiromonic.			
	ion Papers					
	The specification is objected to by the					
10)[]	10) The drawing(s) filed on is/are: a) accepted or b) objected to by the Examiner.					
	Applicant may not request that any object		<u>-</u>	• •		
44	Replacement drawing sheet(s) including					
11)[]	The oath or declaration is objected to	by the Examiner	. Note the attache	ed Office Action or form PTC)-152.	
Priority :	under 35 U.S.C. § 119					
	Acknowledgment is made of a claim for All b) Some * c) None of: 1. Certified copies of the priority of Certified copies of Certified Ce	ocuments have	been received.	-		
	3. Copies of the certified copies of				tago	
	application from the Internation			r received in this National S	tage	
* (See the attached detailed Office action	•	` ''	t received.		
Attachmen	` '					
	ce of References Cited (PTO-892) ce of Draftsperson's Patent Drawing Review (PT	O 048)		Summary (PTO-413) (s)/Mail Date		
3) 🔲 Infor	mation Disclosure Statement(s) (PTO-1449 or Fer No(s)/Mail Date			Informal Patent Application (PTO-	152)	

U.S. Patent and Trademark Office PTOL-326 (Rev. 1-04)

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DETAILED ACTION

Specification

1. The title of the invention is not descriptive. A new title is required that is clearly indicative of the invention to which the claims are directed.

The following title is suggested: "Magnetic Recording Medium Possessing a Magnetic Layer With a Columnar Structure".

Claim Rejections - 35 USC § 102

2. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

(b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.

3. Claim 1 is rejected under 35 U.S.C. 102(b) as being anticipated by Ishida et al. (U.S. Patent No. ,554,440).

Regarding claim 1, Ishida et al. disclose a magnetic recording medium (Title) having a magnetic layer with a thickness of 55 nm or less (col.~14, lines~42-67) formed on a major surface of an nonmagnetic support (col.~5, lines~64-65 and examples) by performing a vacuum thin film forming technique (col.~5, lines~58-63),

Regarding the limitation "wherein an angle Θ which is formed by a growth direction of magnetic particles in a columnar structure in a longitudinal cross-section of

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said magnetic layer and a normal to a longitudinal direction of said nonmagnetic support satisfies the following relation: $\Theta i - \Theta f \le 25^{\circ}$ where Θi is an angle of Θ in an initial growth portion of said magnetic layer, and Θ f is an angle of Θ in a final growth portion of said magnetic layer", it has been held that where claimed and prior art products are identical or substantially identical in structure or composition, or are produced by identical or substantially identical processes, a prima facie case of either anticipation or obviousness has been established and the burden of proof is shifted to applicant to show that prior art products do not necessarily or inherently possess characteristics of claimed products where the rejection is based on inherency under 35 USC 102 or on prima facie obviousness under 35 USC 103, jointly or alternatively. Therefore, the prime facie case can be rebutted by evidence showing that the prior art products do not necessarily possess the characteristics of the claimed product. In re Best, 562 F.2d 1252, 1255, 195 USPQ 430, 433 (CCPA 1977). "When the PTO shows a sound basis for believing that the products of the applicant and the prior art are the same, the applicant has the burden of showing that they are not." In re Spada, 911 F.2d 705, 709, 15 USPQ2d 1655, 1658 (Fed. Cir. 1990).

In the instant case, while Ishida et al. does not explicitly disclose the angle of the columnar magnetic grains, but instead discloses the incident angle of the oblique deposition, one of ordinary skill in the art would readily appreciate that the angle which the magnetic grains grow at is directly proportional to the incident angle of deposition. Given that Ishida et al. provides explicit teaching that the difference in the initial and final angles should be minimized (col. 12, lines 1 - 10), even providing embodiments

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wherein Θ i = Θ f (col. 14, lines 61 – 65), the Examiner deems that Ishida et al. provides implicit teaching of embodiments meeting applicants' claimed limitations.

Therefore, in addition to the above disclosed limitations, the presently claimed property of $\Theta i - \Theta f \le 25^\circ$ would have necessarily been present in at least the embodiments represented by the case where Ishida et al. teach using the same initial and final incident angle for deposition.

Regarding the limitation(s) "elongated", the Examiner notes that this limitation(s) are/(is a) process limitation(s) and is/are not further limiting in terms of the structure resulting from the claimed process. Specifically, in a product claim, as long as the prior art product meets the claimed structural limitations, the method by which the product is formed is not germane to the determination of patentability of the product unless an unobvious difference can be shown to result from the claimed process limitations. In the instant case, the structure required for the limitation "elongated" is that the substrate must be a material capable of being "elongated", i.e. a polymeric substrate. Since Ishida et al. disclose polymeric substrates (examples), Ishida et al. is deemed to meet the process limitation "elongated" since there is no evidence that a polymeric substrate that is subject to elongation would produce an unobvious difference versus a non-elongated substrate.

Regarding the limitation "said magnetic recording medium being slid over a magnetoresistive effect magnetic head or a giant magnetoresistive effect head to reproduce a signal", the Examiner notes that this limitation is (an) intended use limitation(s) and is not further limiting in so far as the structure of the product is

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concerned. Note that "in apparatus, article, and composition claims, intended use must result in a *structural difference* between the claimed invention and the prior art in order to patentably distinguish the claimed invention from the prior art. *If the prior art structure is capable of performing the intended use, then it meets the claim.* In a claim drawn to a process of making, the intended use must result in a manipulative difference as compared to the prior art." [emphasis added] *In re Casey*, 370 F.2d 576, 152 USPQ 235 (CCPA 1967); *In re Otto*, 312 F.2d 937, 938, 136 USPQ 458, 459 (CCPA 1963). See MPEP § 2111.02. In the instant case, the structure of Ishida et al. is clearly capable of being "slid over a magnetoresistive effect magnetic head or a giant magnetoresistive effect head to reproduce a signal".

Claim Rejections - 35 USC § 103

- 4. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 5. Claim 1 is rejected under 35 U.S.C. 103(a) as being unpatentable over Ishida et al. as applied above, and further in view of Kobayashi et al. (U.S. Patent No. 5,453,886).

Ishida et al. is relied upon as described above.

In the event that one of ordinary skill in the art would not have readily envisioned that the teaching of Ishida et al. would suggest the limitation $\Theta i - \Theta f \le 25^\circ$, the Examiner

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notes that Kobayashi et al. provides explicit teaching that the average growth of the columnar grains should be within a range of 20° (col. 9, lines 8-24) and that the average angle of the columnar grains is directly dependent on the incident angle of deposition (col. 9, lines 42-44).

It would, therefore, have been obvious to one of ordinary skill in the art at the time of the applicant's invention to modify the device of Ishida et al. to use a columnar magnetic layer wherein not only are the initial and final incident angles of deposition controlled to be within 10° of each other as desired by Ishida et al. (*col.* 12, lines 1-10 and *col.* 14, lines 61-67), but that the columnar grains possess an initial and final Θ within 10° of each other. The Examiner notes that Ishida et al.'s teaching to control the initial and final incident angles of deposition would be recognized by one of ordinary skill in the art as implicitly teaching to control the initial and final angles of the growth of the columnar grains, given that the primary function of the incident angle of deposition is to produce angled columnar grains (*Ishida et al.*, *col.* 6, lines 5-38 and Kobayashi et 1a., *col.* 9, lines 42-44).

Conclusion

6. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Kevin M Bernatz whose telephone number is (571) 272-1505. The examiner can normally be reached on M-F, 9:00 AM - 6:00 PM.

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If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Deborah Jones can be reached on (571) 272-1535. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Kevin M. Bernatz, PhD.

Kim W. Just

Primary Examiner

August 10, 2004